EASYDRUM™

INSTALLATION INSTRUCTIONS

Your EASYDRUM kit (left photo) includes a drum cone top with female orange rubber coated quick connect fitting, blue conduit tubing with 2 male connectors, metal wire guide basket, a light colored plastic wire guide ring, drum dolly and a female panel mount quick connect fitting (installed by customer if required for connection to machine).

Drums should be lifted only by the two drum straps pictured below.

INSTALLATION INSTRUCTIONS

After drum is positioned on the floor or drum dolly open the retainer ring clip.
The retainer ring and drum lid can be removed and discarded. (left photo)

Inside the opened drum you will find a steel retainer bar, a light colored plastic guide ring and a black protector ring. (right photo)

Unfasten the stitching wire end from the center hub of the drum and remove the steel bar and 2 plastic rings. Discard the steel bar and black protector ring.
The light colored guide ring will be reused and should not be discarded.

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INSTALLATION INSTRUCTIONS

Place the light colored guide ring back inside the drum making sure the wire is running on the **outside** edge of the ring.

NOTE: The flange edges of the guide ring should be facing upwards towards the top of the drum.

The metal guide basket should be placed with narrow dimension facing down and fitted into the slots of the plastic guide ring.

INSTALLATION INSTRUCTIONS

Pull a couple loops of wire from the drum to ensure that the wire pulls freely. If the wire has tight spots remove a few more loops until the wire pulls out of the drum without resistance. Feed the wire through the drum cover from the bottom as pictured below.

Place drum lid on drum and feed wire through the supplied conduit tube.

INSTALLATION INSTRUCTIONS

The wire conduit tube can now be securely connected to your machine.

Route the wire to your stitching heads and you are ready to run your DWD
"**EASYDRUM"**

DWD
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